



5599 Highway 31 West
Portland ,TN 37148
(615)325-2774

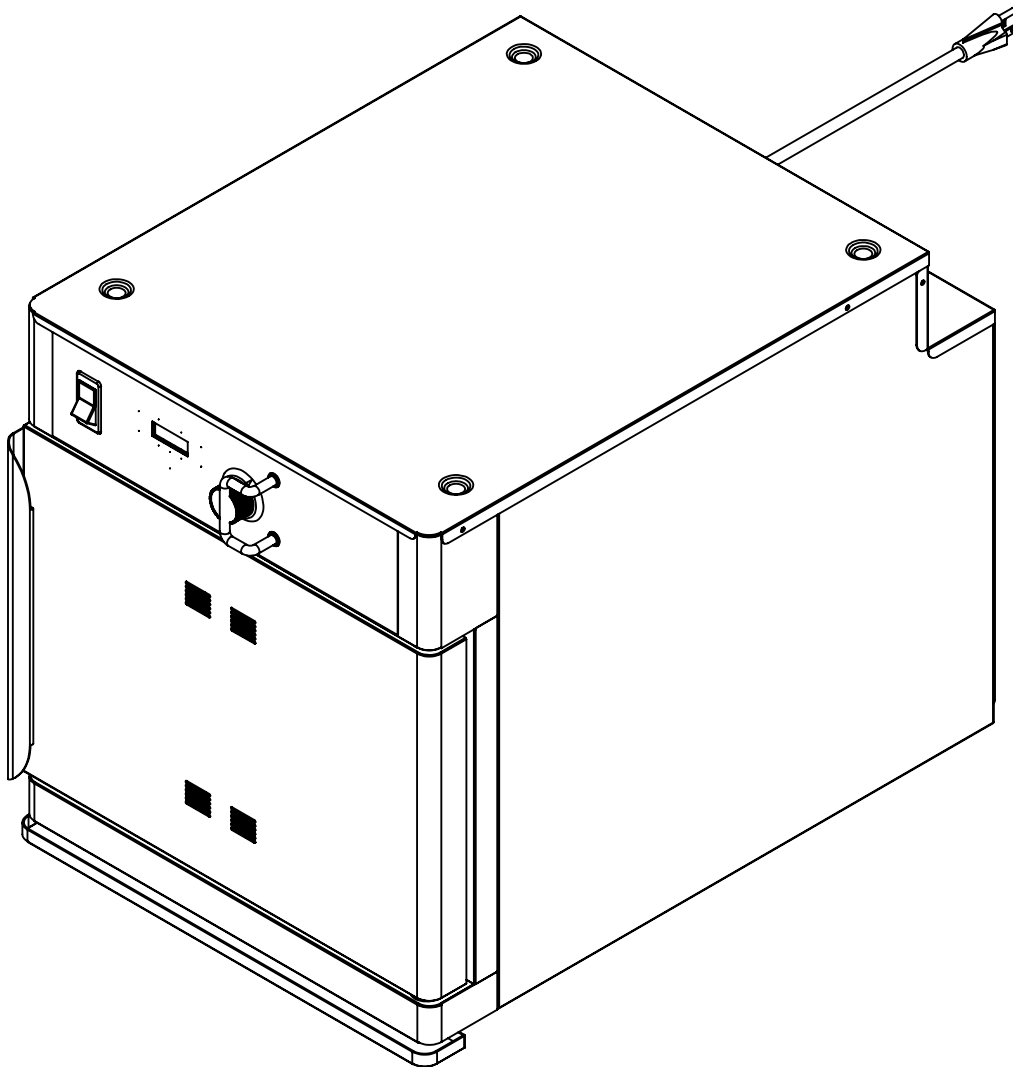
LCHR-1220-4

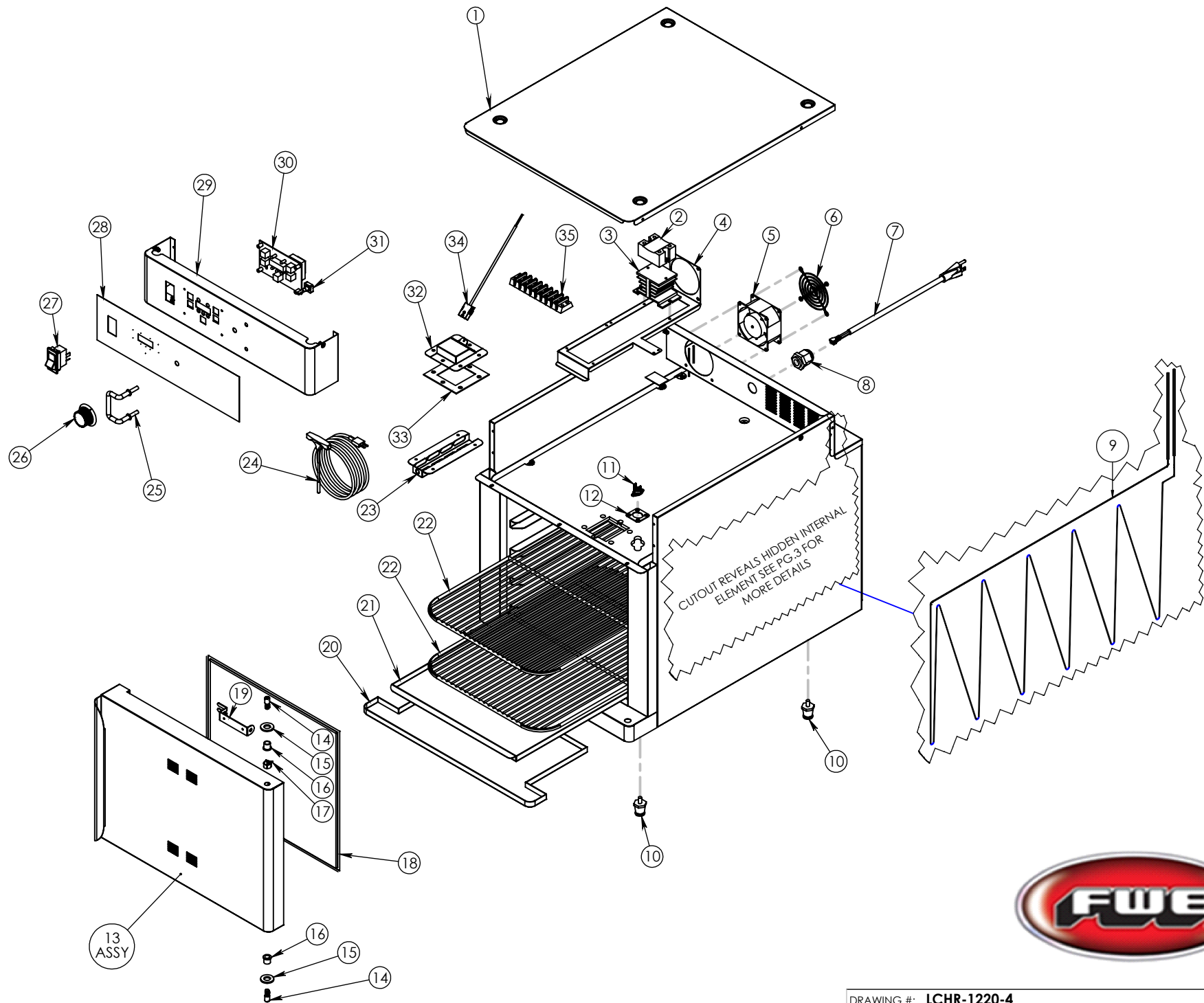
Pg.1 Title Page

Pg.3 Element Page

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Pg.4 LCHR-1220-4 BOM





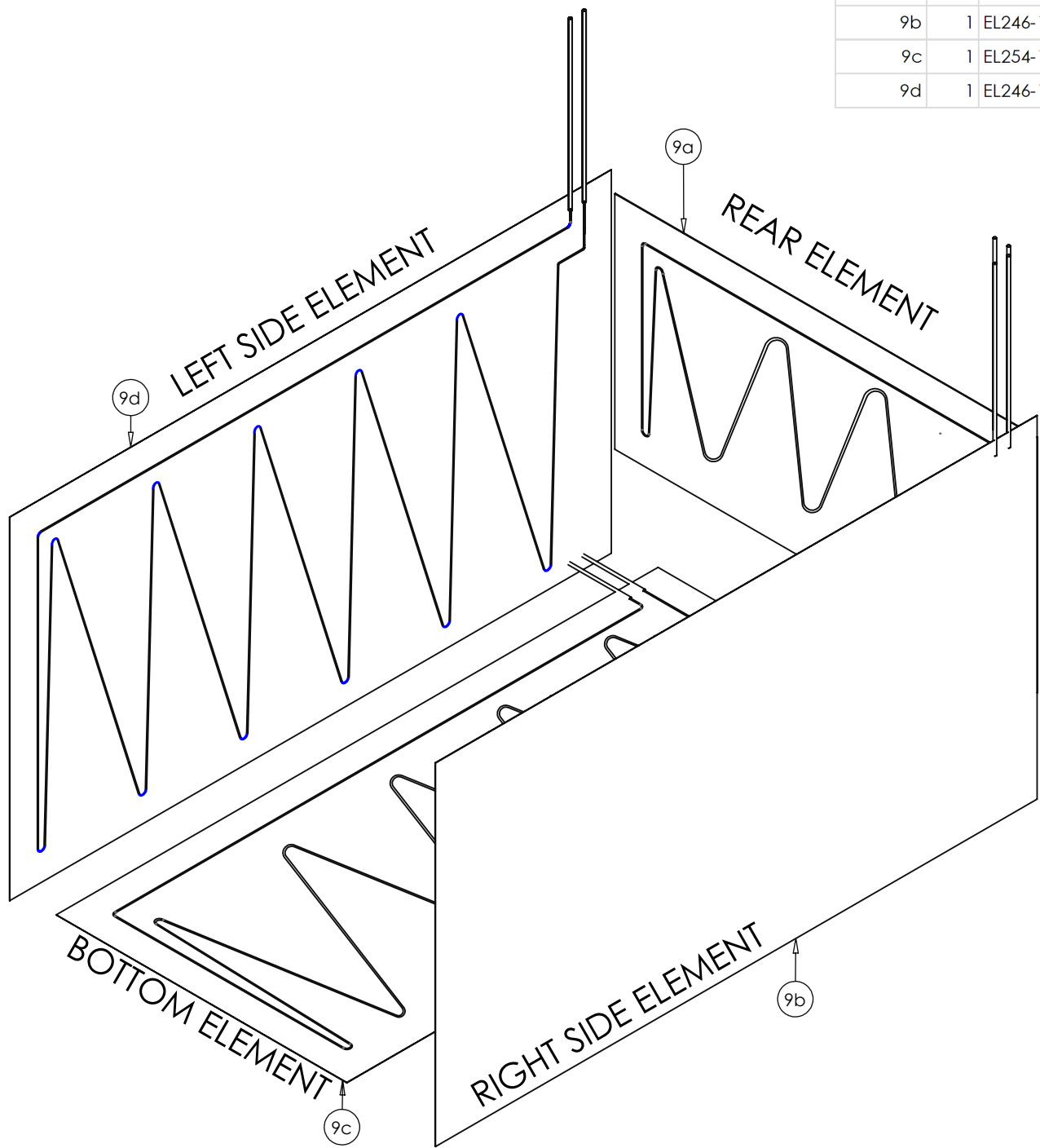
DRAWING #: **LCHR-1220-4**

DESCRIPTION: **LOW TEMP OVEN**

DRAWN BY: JR

LAST SAVED BY: dplodzien

9a	1	EL197-120-FOIL HT	ELEMENT 197W 120V FOIL REAR HT
9b	1	EL246-120-RH FOIL HT	ELEMENT 246W 120V FOIL RH HT
9c	1	EL254-120-FOIL HT	ELEMENT 254W 120V FOIL BOTTOM HT
9d	1	EL246-120-LH FOIL HT	ELEMENT 246W 120V FOIL LH HT



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ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	24952	OUTSIDE TOP
2	1	RLY 25AMP	SSR RELAY 25A 230V
3	1	SSR HEAT SINK	X50 HEAT SINK - PANEL MOUNT
4	1	82868	COMPONENT MOUNT C
5	1	FAN PHTT 115	115V FAN,80 X 80 X 38MM
6	1	GRD FAN	FAN GUARD
7	1	CRDSET10-115	CORD 12' 115V 5-15P 14GA 3WR 15AMP
8	1	STRN RELIEF LTF 13.5	STRAIN RELIEF HEYCO 3216
9	1	ELEMENTS	SEE PAGE 3 FOR MORE DETAILS
9a	1	EL197-120-FOIL HT	ELEMENT 197W 120V FOIL REAR HT
9b	1	EL246-120-RH FOIL HT	ELEMENT 246W 120V FOIL RH HT
9c	1	EL254-120-FOIL HT	ELEMENT 254W 120V FOIL BOTTOM HT
9d	1	EL246-120-LH FOIL HT	ELEMENT 246W 120V FOIL LH HT
10	4	LEG ZN 1	LEGS ZINC - CHROME FINISH 1"
11	1	HI-LIMIT 347 DEG	HI-TEMP SNAP DISC 347 DEG. F AUTO
12	1	67594	MOUNTING PLATE FOR HI-LIMIT 500DEG
13	1	Z-301-4091 (INCLUDES 14-19)	LCHR-1220-4 DOOR VENTED PIN/VMWF FR
14	2	PIN DOOR	5/16 X 18 X 1" PIN W/SLOT 18-8 SS
15	2	80725	WASHER 1"OD X 1/2" ID 12GA
16	2	BEARING-SLV-3-8 DIA	BRONZE FLANGED SLEEVE BEARING 3/8"D
17	1	CLP TENSION	TENSION BAND CLAMP 0.46"-0.54"
18	1	GSKT-D-14-375X12-75	SILICONE DOOR GASKET D 14.375X12.75
19	1	68267	LCH-1220-4 MT PROBE MOUNT BRACKET
20	1	68317	LCHR-1220-4 OUTSIDE DRIP PAN
21	1	67212	LCH-1220-4 DRIP PAN
22	2	SHLF 19X13	WIRE SHELF 19.5 X 13.3125 SS
23	1	68871	LCHR-1220-4 PROBE GUARD
24	1	PRB MT RTD-2	RTD MEAT PROBE
25	1	BRK CRD 1	BRACKET CORD WINDING
26	1	KNB H6 SS	KNOB WITH ARROW AND SET SCREW
27	1	SWH RCK E1	SWITCH NON-LT ROCKER 125/250V 20AMP
28	1	CNTRL PNL S-LCHR-PRGM	OVERLAY SINGLE CAVITY PROGRAM
29	1	83189	LCHR-1220-4 FRONT CNTRL PNL
30	1	CNTRL BRD LCH	CONTROL BOARD FOR LCH
31	1	CNTRL PNL ENCODER	ENCODER FOR LCH CONTROLLER
32	1	68036	LCH-1220-4 MT PROBE MOUNT PLATE
33	1	GSKT LCHR	SILICONE SPONGE 1/16"
34	1	PRB RTD 36	RTD THERMOCOUPLE ASSY 36"
35	1	TRM BLK-08	TERMINAL BLOCK -8 POLES



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